

# RTM 2505 STONEWARE

## **Characteristics**

RTM 2505 is a stoneware modelling body, particularly used for building up of sculptures.

Good characteristics in drying and firing resistance.

Available as plastic body.

Chamotte proportion: 25 %, chamotte size range: 0 – 0,5 mm

Firing Colour rose - yellow - green

Recommended Firing Temperature Range 1000 - 1250 °C

## **Technical Data (typical values)**

#### **Unfired**

Moisture 20,0% plastic

Chemical Analysis SiO2 TiO2 Al2O3 Fe2O3 CaO MgO K2O Na2O

69,5% 1,50% 24,0% 1,60% 0,30% 0,40% 2,50% 0,20%

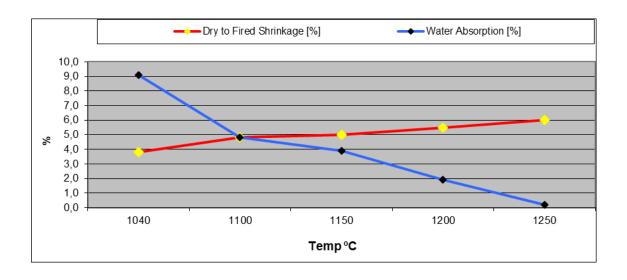
Loss of Ignition 9,0%

Wet to Dry Shrinkage 5,5% plastic properties

# **Fired**

Specimen Firing Temperature [°C]	1200
Coefficient of Thermal Expansion [x10-6/°C]	
20 - 400 °C	5,9
20 - 500 °C	6,1
20 - 600 °C	7,3
Dry to Fired Shrinkage [%]	5,5
Water Absorption [%]	2,3





## For Product Information & Customer Service

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